



## **TDR LIQUID/TDRPASTE**

### **TECHNICAL INFORMATION SHEET**

A hand applied reaming, tapping and drilling lubricant available in two forms:

TDR Liquid :                   A viscous liquid usually applied by the use of squeeze or dripping bottle.  
TDR Paste:                    A waxy paste usually applied by dipping the tool into the product.

### **FEATURES**

1. Based on highly effective extreme pressure and lubricity additives to promote ease of cutting and prolonged tool life
2. Effective on high alloy steels and can be used on all non-ferrous metals.
3. Optimum consistency so that the lubricant clings to the metal surface, even on the highest speed applications.

### **TECHNICAL DETAILS**

TDR LIQUID:                    Appearance: Brown Viscous Liquid

Specific Gravity @15°C: 1.14-1.18

Viscosity @40°C cSt: 120-140

TDR PASTE:                    Appearance: Brown Thixotropic Paste

Melting Point: 45-50°C