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## Technical Data Sheet

### OXP 1009 Neat Cutting Oil

A light coloured medium viscosity neat cutting oil, designed for general purpose light duty machining operations.

*OXP1009 can be used as a suitable replacement to water soluble cutting oils (specifically Premiersol 2B). This oil has been specially designed as a thin neat oil, thus eradicating the use of water, which in turn reduces the risk of bacterial growth.*

#### FEATURES

1. Suitable for wide range of metals such as, mild steel, hard to machine aluminium alloys and copper-based alloys.
2. Contains anti-oxidant and anti-corrosion additives to protect metal surfaces and maintain long service life.
3. Based on severely refined mineral oil for optimum health and safety, and operator acceptability.

#### TECHNICAL DETAILS

Specific Gravity @ 15 degC	:	0.905
Viscosity @ 40degC	:	19.0 – 22.0 mm <sup>2</sup> /s
Flashpoint PMCC	:	180 degC minimum